

an adhesive arranged between the top surface of said vibrator package and said shielding case to adhere said shielding case to said vibrator package.

- B1*
11. A piezoelectric oscillator unit comprising:
a circuit substrate having an oscillatory circuit mounted thereon;
a vibrator package overlaid on said circuit substrate, said vibrator package housing a piezoelectric member therein and said vibrator package having electrodes provided on the bottom surface thereof which are bonded to electrodes provided on the top surface of said circuit substrate;
a shielding case covering said vibrator package so that said shielding case contains said vibrator package; and
an adhesive arranged to adhere said shielding case to said circuit substrate;
wherein said shielding case is provided with protrusions, said circuit substrate is provided with holes, each of said protrusions is inserted into a corresponding one of said holes, and said protrusions are fixed in said holes by said adhesive which is filled in said holes.
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- B2*
19. A piezoelectric oscillator unit comprising:
a circuit substrate having an oscillatory circuit mounted thereon;
a vibrator package overlaid on said circuit substrate, said vibrator package housing a piezoelectric member therein and said vibrator package having electrodes provided on the bottom surface thereof which are bonded to electrodes provided on the top surface of said circuit substrate;
a shielding case covering said vibrator package so that said shielding case contains said vibrator package; and
an adhesive arranged to adhere said shielding case to said circuit substrate;
wherein the circuit substrate is defined by a multilayer ceramic substrate, and includes a cavity disposed at the approximate center thereof to mount components;
said multilayer ceramic substrate includes a wall provided around the cavity;
and

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B2 said electrodes are provided at four corners of the top surface of the wall, and
external electrodes are provided at four corners of the bottom surface of the wall.

cont.
